### FORMULATION HANDBOOK



# 4282-002 Key Words: Allopurinol, Poor Flowability,

**Direct Compression** 

JRS Products: VIVAPUR® 102, VIVASTAR® P

# **Allopurinol Direct Compression**

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#### **Summary**

Allopurinol is used for the treatment of diseases caused by excessive uric acid levelsin the blood.

It is most commonly used to prevent flareups of chronic gout (gouty arthritis). It is also used to treat certain kinds of kidney

stones and other kidney problems.

Allopurinol can be directly compressed using **VIVAPUR®** Microcrystalline Cellulose as a binder. Common dosages are 100 and 300 mg.

#### **Formulation**

|   | Active content [mg] | mg/tablet | Contribution [%] |
|---|---------------------|-----------|------------------|
| Allopurinol                               | 100.0               | 100.0     | 55.6             |
| VIVAPUR® 102 (Microcrystalline Cellulose) |                     | 72.0      | 40.0             |
| VIVASTAR® P (Sodium Starch Glycolate)     |                     | 7.0       | 3.8              |
| Magnesium Stearate                        |                     | 1.0       | 0.6              |
| Total                                     |                     | 180.0     | 100.0            |

#### **Procedure**

#### **Blending:**

Allopurinol, **VIVAPUR® 102** and **VIVASTAR® P** were mixed in a turbula mixer for 15 minutes. Then sieved magnesium stearate was added and mixed for another 3 minutes. The powder mixture was ready for direct compression.

| Equipment:             |  |
|------------------------|--|
| Tablet Press:          | Korsch EK 0 excentric press, 9 mm punch, biplane     |
| Turbula Mixer:         | Type T2A   |
| Hardness Tester:       | Pharmatest PTB 311, n=6                              |
| Friability Tester:     | Erweka TAP   |
| Disintegration Tester: | Erweka ZT 3  |
| Dissolution Tester:    | Pharmatest PTW II, with 6 vessels, flat blade paddle |
| Spectrophotometer:     | Shimadzu UV-2101 PC                                  |

#### **Tablet Characteristics**

| Tablet Weight:       | 180 mg |
|----------------------|--------|
| Tablet Diameter:     | 9 mm   |
| Compaction Force:    | 25 kN  |
| Crushing Strength:   | 91 N   |
| Disintegration Time: | 10 s   |



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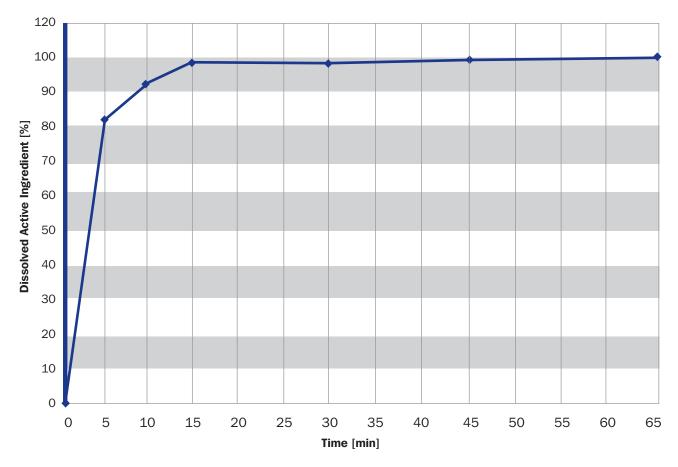
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**Dissolution Test:** 

Dissolution Medium: 900 mL 0.1 N HCl, 37°C, n=6

Samples were taken after 5, 10, 15, 30, 45 and 65 minutes. The sample volume was 3 mL. Samples were diluted when necessary. The determination of the active ingredient was done by an UV-spectrophotometer at  $\lambda = 248.8$  nm.



**Diagram 1:**Typical dissolution profile diagram of an Allopurinol tablet. Produced according to the above formulation.

**Disclaimer:** The information provided is based on thorough research and is believed to be completely reliable. Application suggestions are given to assist our customers, but are for guidance only. Circumstances in which our material is used vary and are beyond our control. Therefore, we cannot assume any responsibility for risks or liabilities, which may result from the use of this technical advice.



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