# **FORMULATION HANDBOOK**



# 4282-025

# **Cimetidine Direct Compression**

Key Words: Cimetidine, High Dosage, Direct Compression JRS Products: VIVAPUR® 12, VIVASTAR® P, PRUV®

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### Summary

Cimetidine is a histamine  $H_2$ -receptor antagonist for treatment of *ulcus duodeni* and *ulcus ventriculi*. Normally, this active is wet-granulated to improve solubility, as the active ingredient Cimetidine is only slightly water soluble.

Adding **VIVAPUR® 12** as a binder allows Cimetidine to be formulated as a direct compression tablet with good dissolution profiles.

### Formulation

	Active content [mg]	mg/tablet	Contribution [%]
Cimetidine	400.0	400.0	57.1
VIVAPUR <sup>®</sup> 12 (Microcrystalline Cellulose)		265.0	37.9
VIVASTAR® P (Sodium Starch Glycolate)		28.0	4.0
PRUV <sup>®</sup> (Sodium Stearyl Fumarate)		7.0	1.0
Total		700.0	100.0

### Procedure

#### Blending:

The API, **VIVAPUR® 12**, **VIVASTAR® P** and **PRUV®** were blended for 10 minutes. The powder mixture was ready for direct compression.

Equipment:	
Tablet Press:	Korsch EK 0, 13 mm punch
Turbula Mixer:	Type T2A
Hardness Tester:	Schleuniger, Type 2 E
Dissolution Tester:	Pharmatest, Type PTW 2
Disintegration Tester:	Pharmatest Standard, Type PTZ
Friability Tester:	Pharmatest, Typ PTF 1
Spectrophotometer:	Cecil CE 1021

## **Tablet Characteristics**

Tablet Diameter:	13 mm
Tablet Weight:	700 mg
Compression Force:	15 kN
Crushing Strength:	100 N
Friability:	0.8 %
Disintegration Time:	50 s



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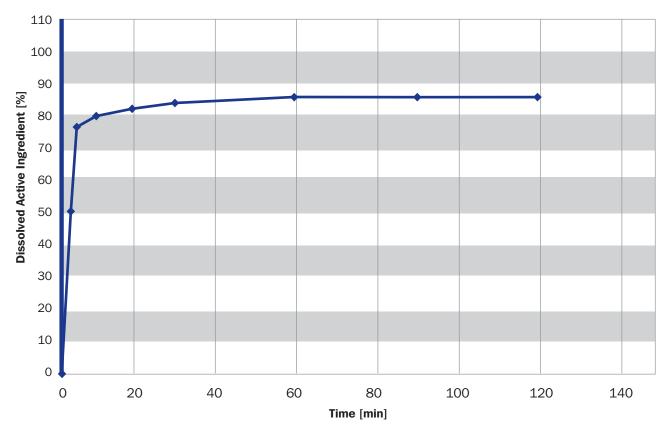
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Dissolution lest:		
Dissolution Medium:	900 mL 0.1 N HCl, 37°C, n=3.	
Samples were taken after 1, 5, 10, 20, 30, 60, 90 and 120 minutes. The sample volume was 3 mL.		
The determination of the active ingredient was done by an UV-spectrophotometer at $\lambda = 220$ nm.		



#### Diagram 1:

Typical dissolution profile of a Cimetidine 700 mg tablet. Produced according to the above formulation.

**Disclaimer:** The information provided is based on thorough research and is believed to be completely reliable. Application suggestions are given to assist our customers, but are for guidance only. Circumstances in which our material is used vary and are beyond our control. Therefore, we cannot assume any responsibility for risks or liabilities, which may result from the use of this technical advice.



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